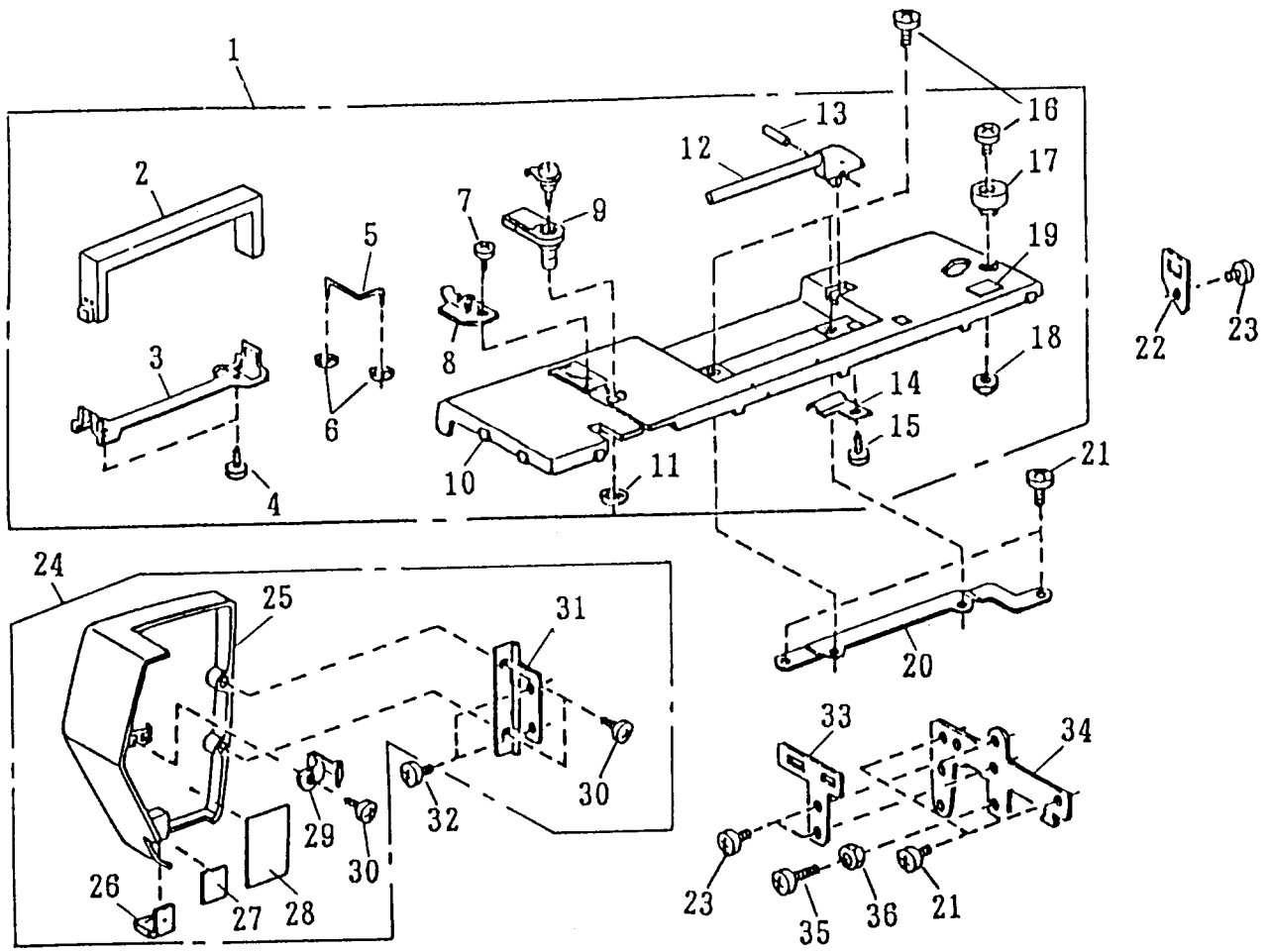
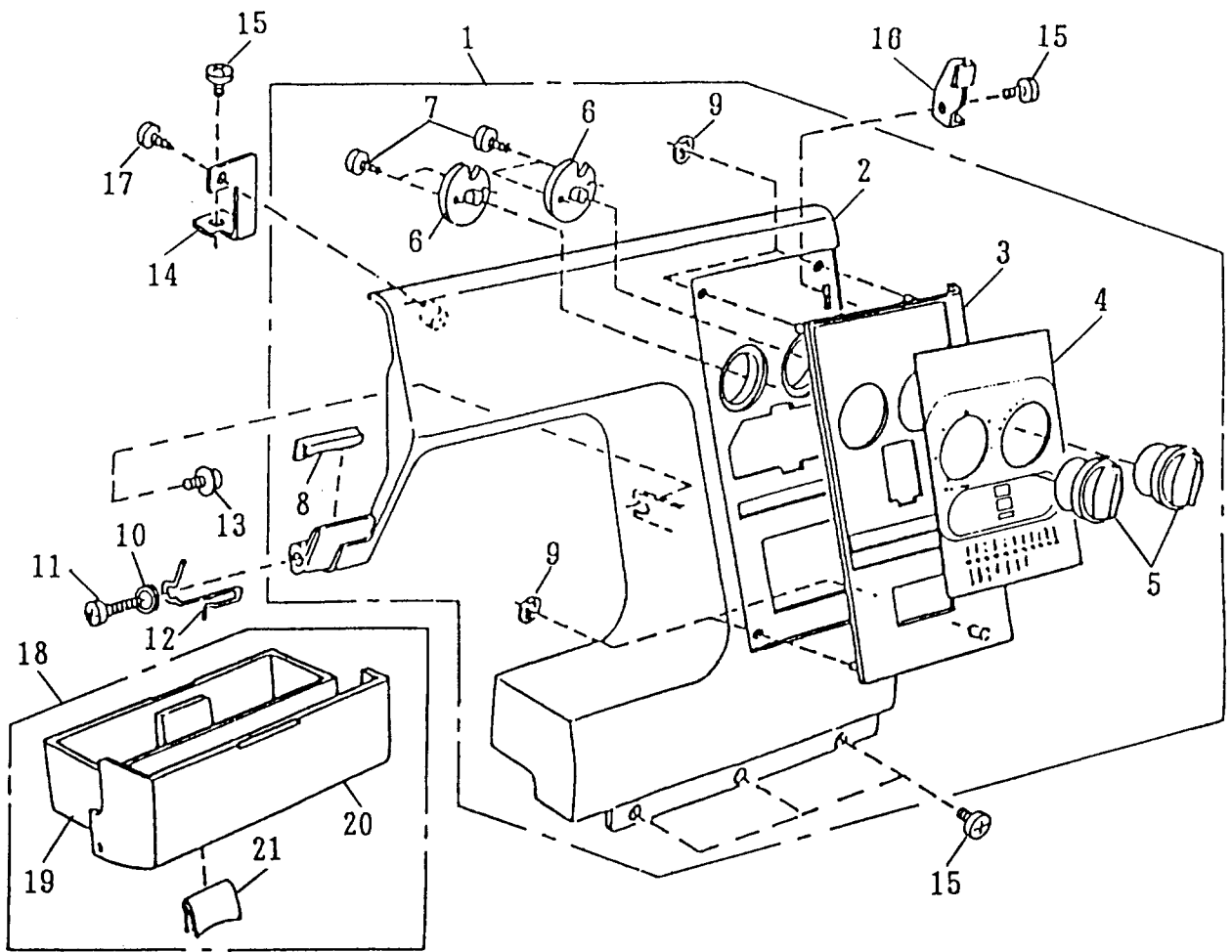


PARTS LIST

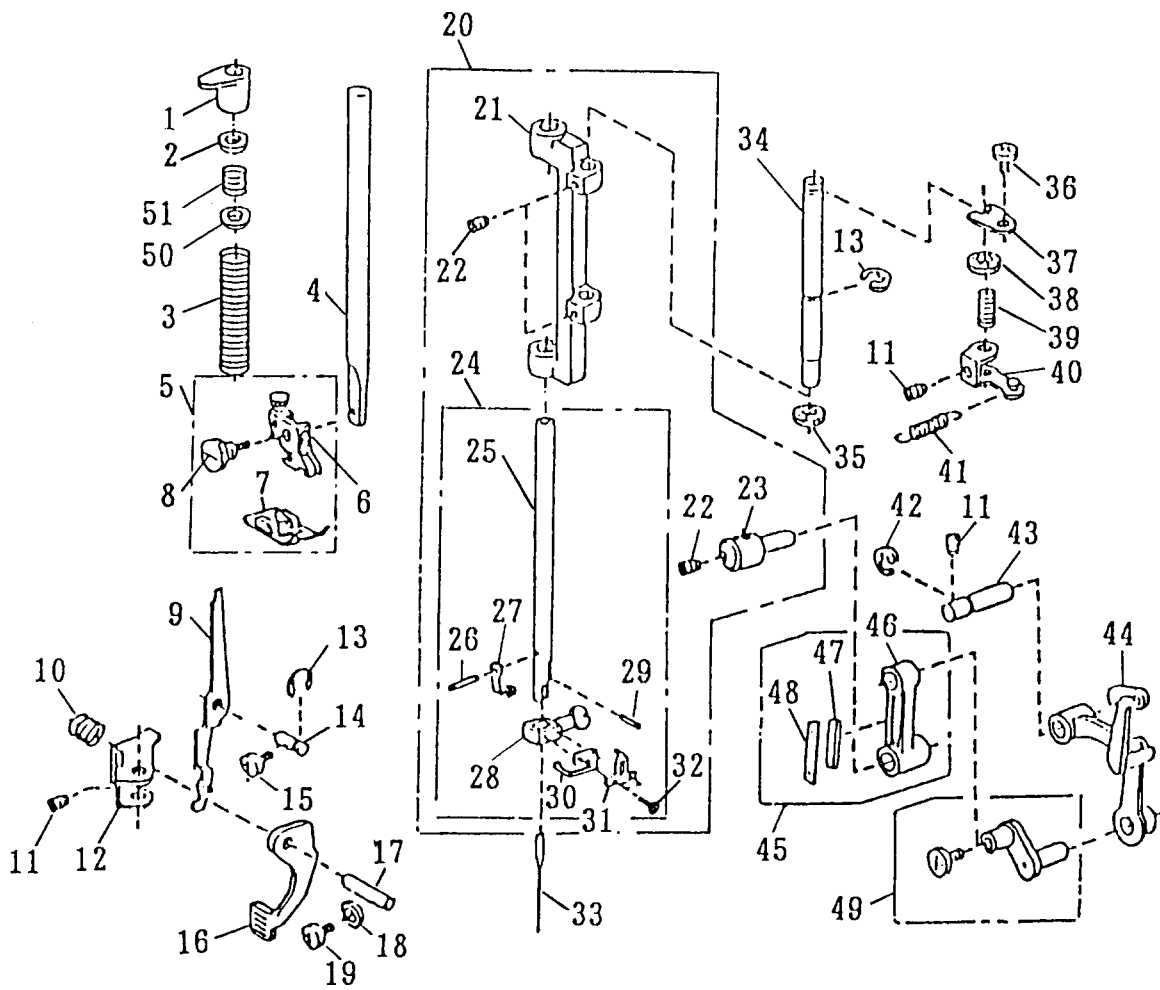
MS 2522



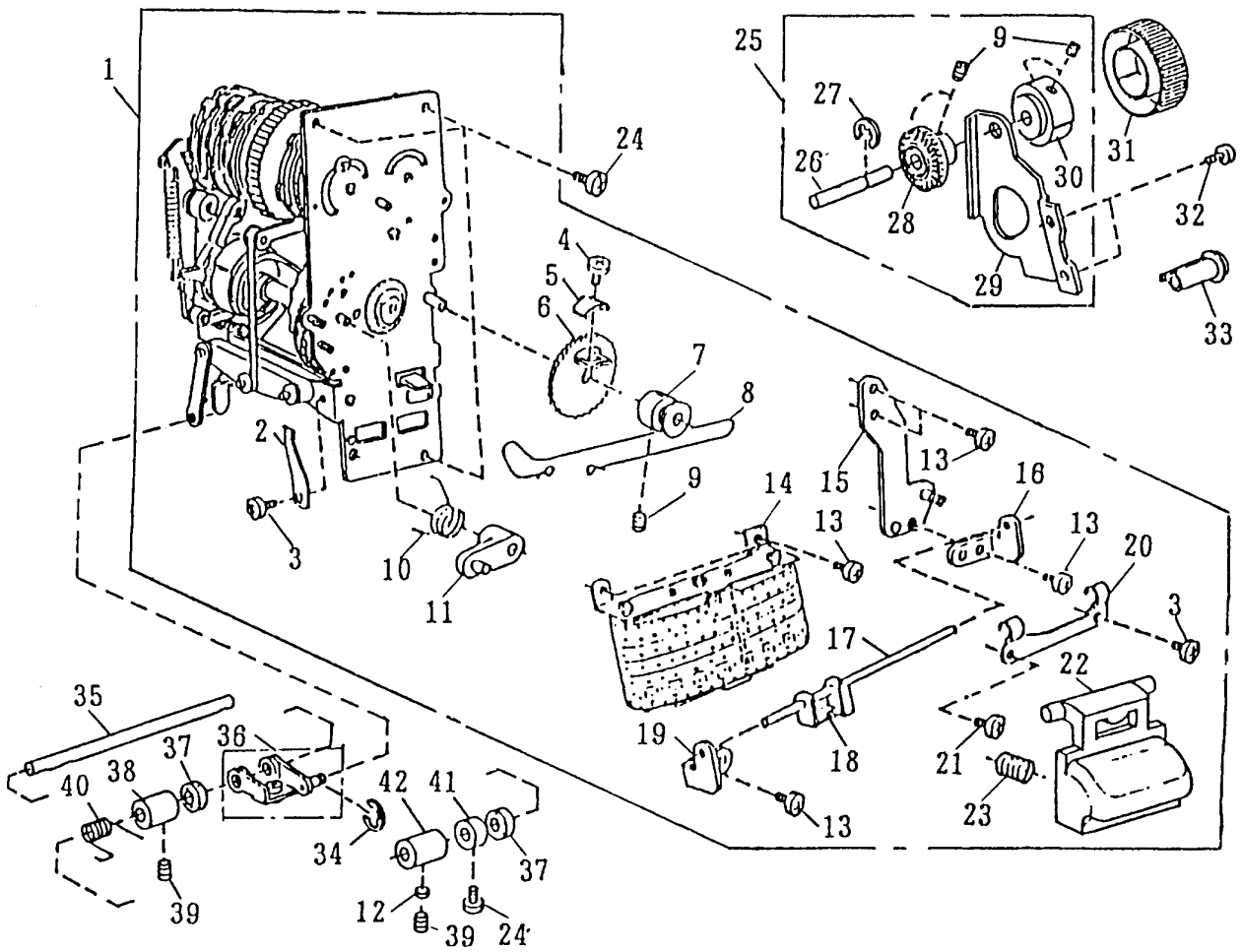
Ref. No.	Part No.	Name
1	654632105	Top cover unit
2	654103009	Handle
3	654104000	Handle set plate
4	000107802	Set screw
5	652013005	Thread guide
6	000014100	Snap ring
7	000162001	Set screw
8	654633003	Thread guide unit
9	650503506	Thread guide unit
10	654102008	Top cover
11	000014409	Snap ring
12	724206106	Pin
13	822017002	Spring
14	724207004	Spring
15	000107318	Set screw
16	000101828	Set screw
17	652016101	Bobbin winder stopper
18	000061205	Nut
19	366812006	Sticker
20	654105001	Top cover set plate
21	000081005	Set screw
22	652022007	Top cover supporter
23	000101404	Set screw
24	654604603	Face plate unit
25	654047404	Face plate
26	840602006	Thread cutter
27	724024005	Sticker
28	724025006	Sticker
29	731067002	Spring
30	000076317	Set screw
31	366501102	Hinge
32	000081119	Set screw
33	652021006	Top cover supporter
34	652024009	Lamp socket set plate
35	000104809	Set screw
36	000160102	Nut



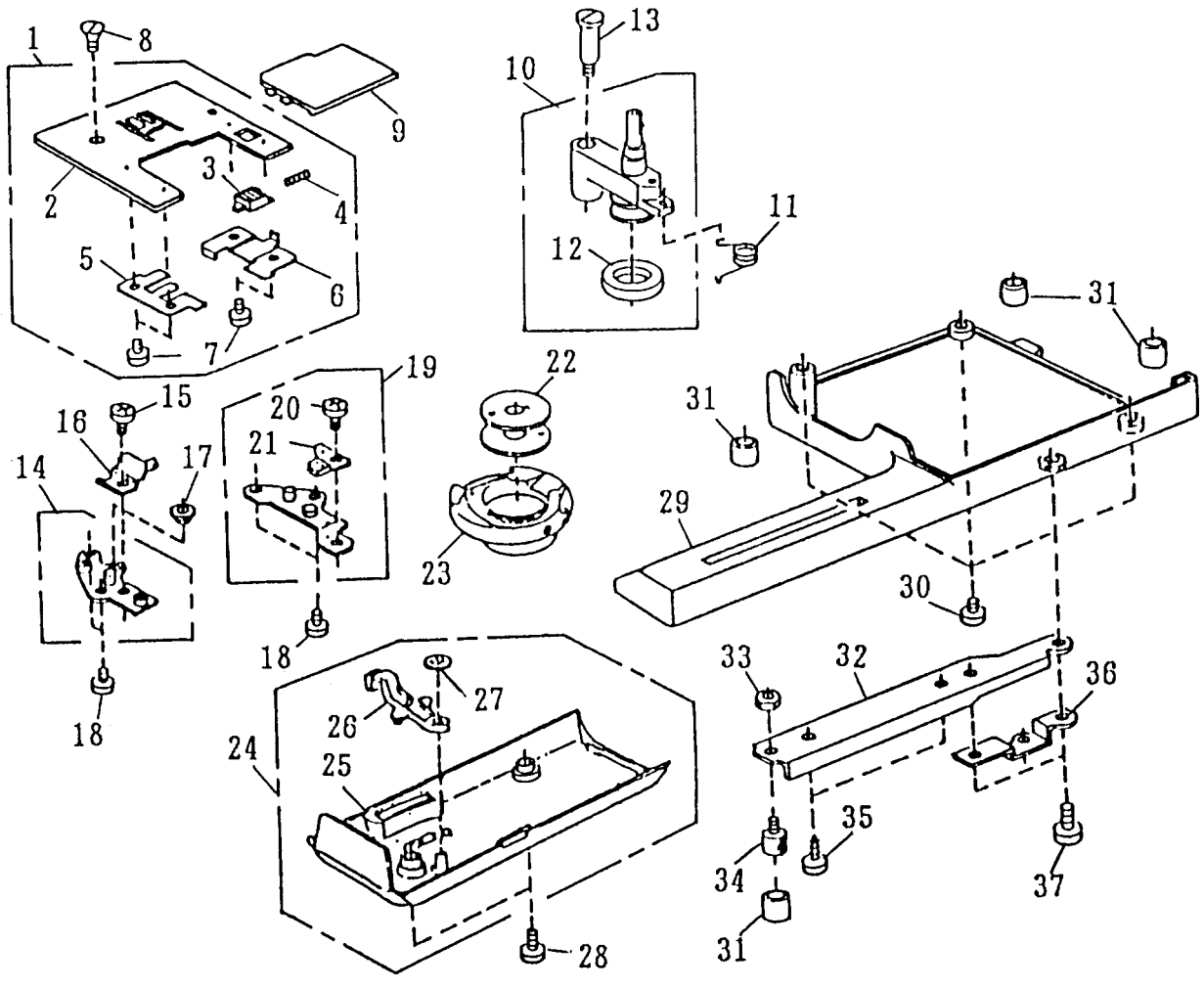
Ref. No.	Part No.	Name
1	654616011	Front cover unit
2	654047026	Front cover
3	654131213	Frame
4	654172009	Stitch indicating plate
5	652085400	Dial
6	652086009	Dial flange
7	000107802	Set screw
8	652087000	Thread guard plate
9	000014007	Snap ring
10	000071013	Washer
11	000093608	Set screw
12	652045006	Arm thread guide
13	000115607	Set screw
14	652088001	Front cover set plate
15	000081005	Set screw
16	652089002	Front cover set plate
17	000107307	Tapping screw
18	654601002	Extension table unit
19	652006108	Extension table
20	654001006	Extension table cover
21	686010007	Spring



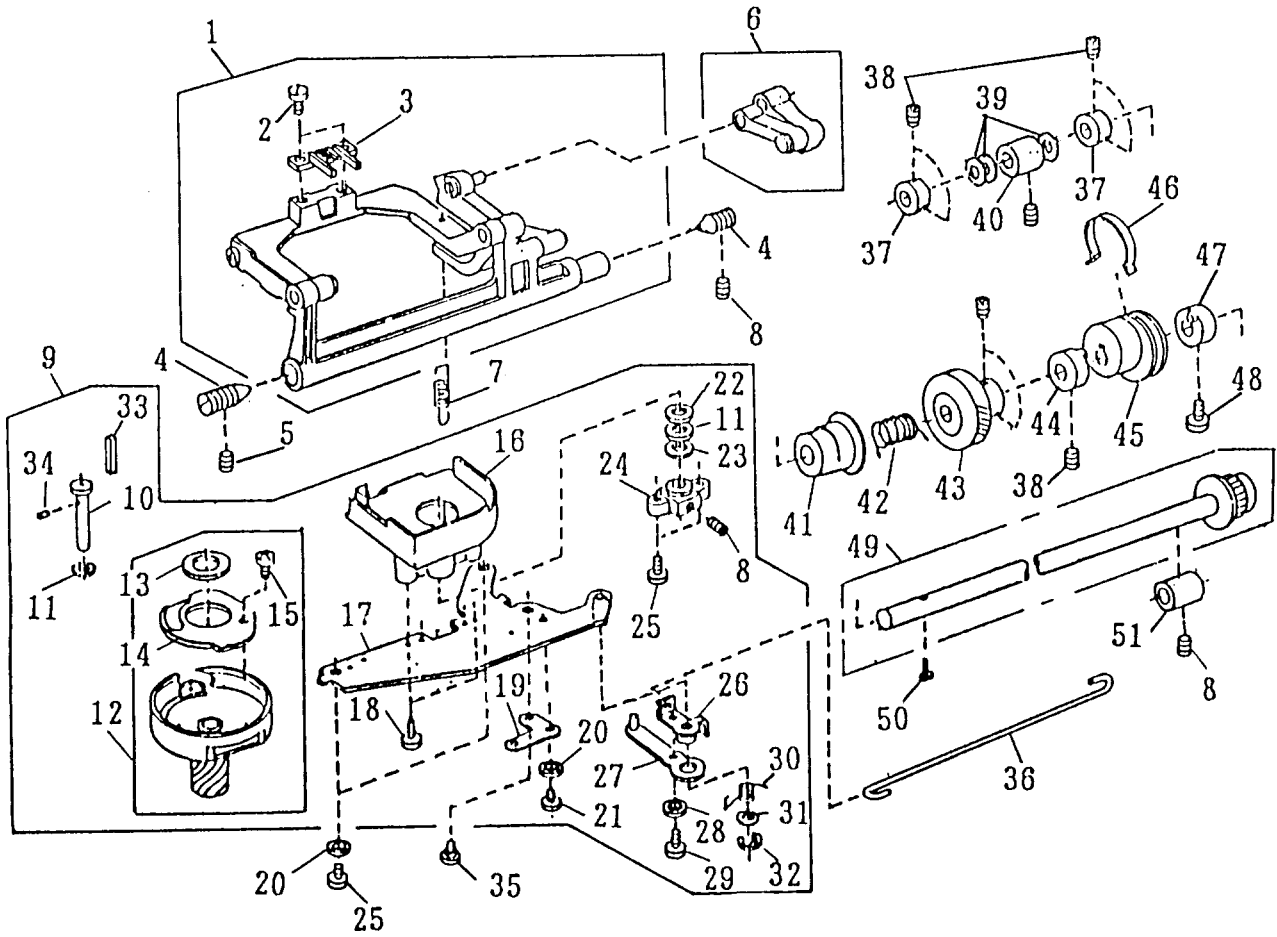
Ref. No.	Part No.	Name
1	652104004	Presser bar bushing
2	826055004	Washer
3	826006000	Spring
4	827021004	Presser bar
5	829515006	Presser foot unit
6	804509000	Foot holder unit
7	832523007	Zigzag foot
8	647112009	Thumb screw
9	652146008	Tension release lever
10	102222009	Spring
11	000111108	Hexagon socket screw
12	686074009	Snap ring
13	000001609	Snap ring
14	652042003	Pin
15	000081005	Set screw
16	652145007	Presser bar lifter
17	822072005	Pin
18	000072302	Washer
19	000103509	Set screw
20	686611004	Presser bar supporter unit
21	650038000	Needle bar supporter
22	000111201	Hexagon socket screw
23	650100004	Needle bar connecting stud
24	822658001	Needle bar unit
25	822322003	Needle bar
26	822323004	Pin
27	833324005	Guide plate
28	822506014	Needle clamp screw
29	000023906	Pin
30	322329000	Thread guide
31	822330004	Needle clamp set plate
32	000105501	Set screw
33	102408089	Needle, size 14 (90)
34	650033005	Needle bar supporter shaft
35	652044005	Oil pad
36	000101404	Set screw
37	650034006	Set plate
38	822063003	Oil pad
39	650036008	Spring
40	650035007	Zigzag arm
41	686085003	Spring
42	000002806	Snap ring
43	650062003	Pin
44	820511108	Thread take up lever
45	650607006	Needle bar crank rod
46	650039001	Needle bar crank rod
47	650040005	Oil pad
48	650041006	Oil pad set plate
49	652512009	Needle bar crank pin
50	652201002	Set plate
51	102222009	Spring



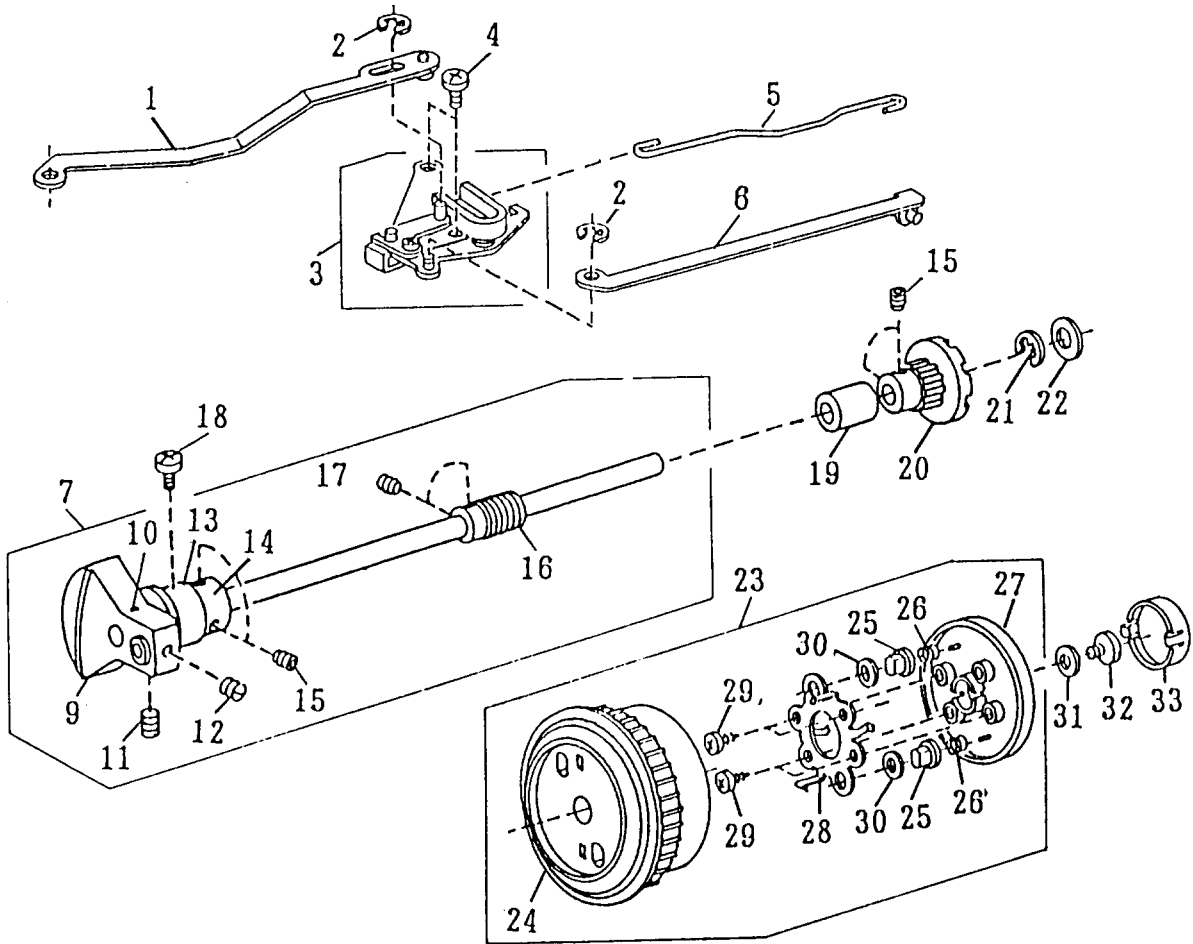
Ref. No.	Part No.	Name
1	654652008	Zigzag mechanism unit
2	652075005	Spring
3	652203004	Set screw
4	000077112	Set screw
5	654026007	Washer
6	654025006	Tape feed teeth wheel
7	654122004	Indicating ring
8	654124109	Strings
9	000111201	Hexagon socket screw
10	654032006	Spring
11	652068005	Tension lever
12	650175000	Set screw base plate
13	000103808	Set screw
14	654611603	Guide tape unit
15	654612006	Guide set plate
16	654028009	Guide right base
17	652072002	Indicating guide
18	654030004	Indicating needle
19	654029000	Guide left base
20	654054004	Reverse button hinge
21	000101105	Set screw
22	654126008	Reverse button
23	652077007	Spring
24	000081005	Set screw
25	654641004	Select dial shaft unit
26	753203114	Select dial shaft
27	000001609	Snap ring
28	654128000	Dial teeth wheel
29	654045002	Dial set plate
30	753202009	Select dial tube
31	753201008	Select dial
32	000101404	Set screw
33	650162509	33 adjusting knob
34	000002105	Snap ring
35	650091001	Feed shaft
36	652607002	Feed arm unit
37	822063003	Oil pad
38	650092002	Bushing
39	000111108	Hexagon socket screw
40	652050004	Spring
41	820387000	Ring
42	625144002	Bushing



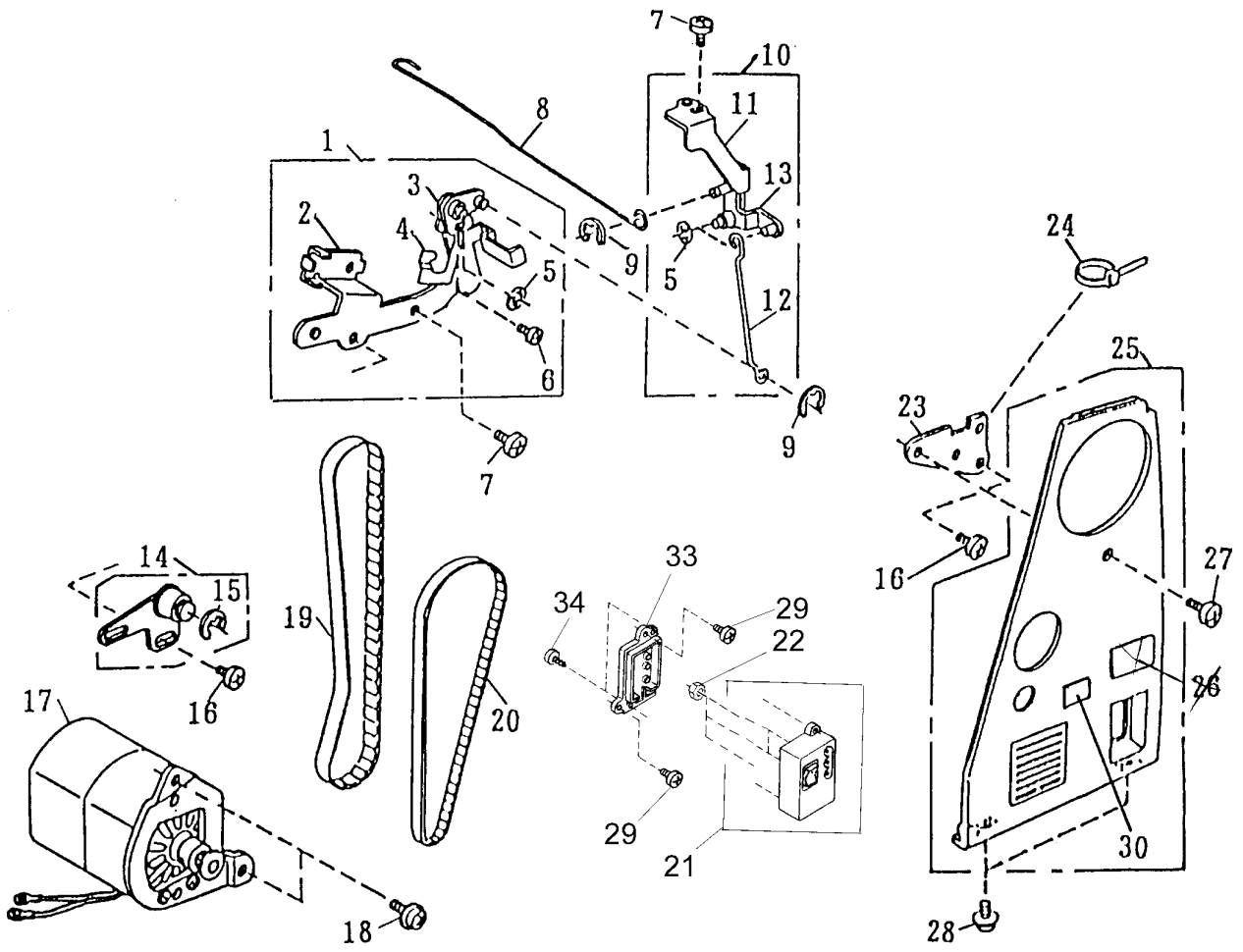
Ref. No.	Part No.	Name
1	754636009	Needle plate unit
2	754052005	Needle plate
3	825016000	Hook cover plate release button
4	825017001	Spring
5	825014008	Set plate
6	825015010	Set plate
7	820374004	Set screw
8	820390109	Needle plate set screw
9	825018220	Hook cover plate
10	652506000	Bobbin winder unit
11	823119008	Spring
12	647018004	Rubber ring
13	652093009	Hinge screw
14	650602001	Supporter
15	000103808	Set screw
16	822011006	Stopper
17	822314002	Nut
18	000107503	Set screw
19	650603002	Supporter
20	810220003	Set screw
21	627567001	Stopper
22	102261000	Bobbin
23	627569106	Bobbin holder
24	753601002	Bed cover unit
25	652005107	Bed cover
26	753005000	Drop lever
27	000013903	Snap ring
28	000101703	Set screw
29	652004601	Base plate
30	000081005	Set screw
31	647009002	Bed rubber base
32	652002001	Sole
33	000061319	Nut
34	647010006	Screw
35	000075604	Set screw
36	652003002	Set plate
37	000066808	Set screw



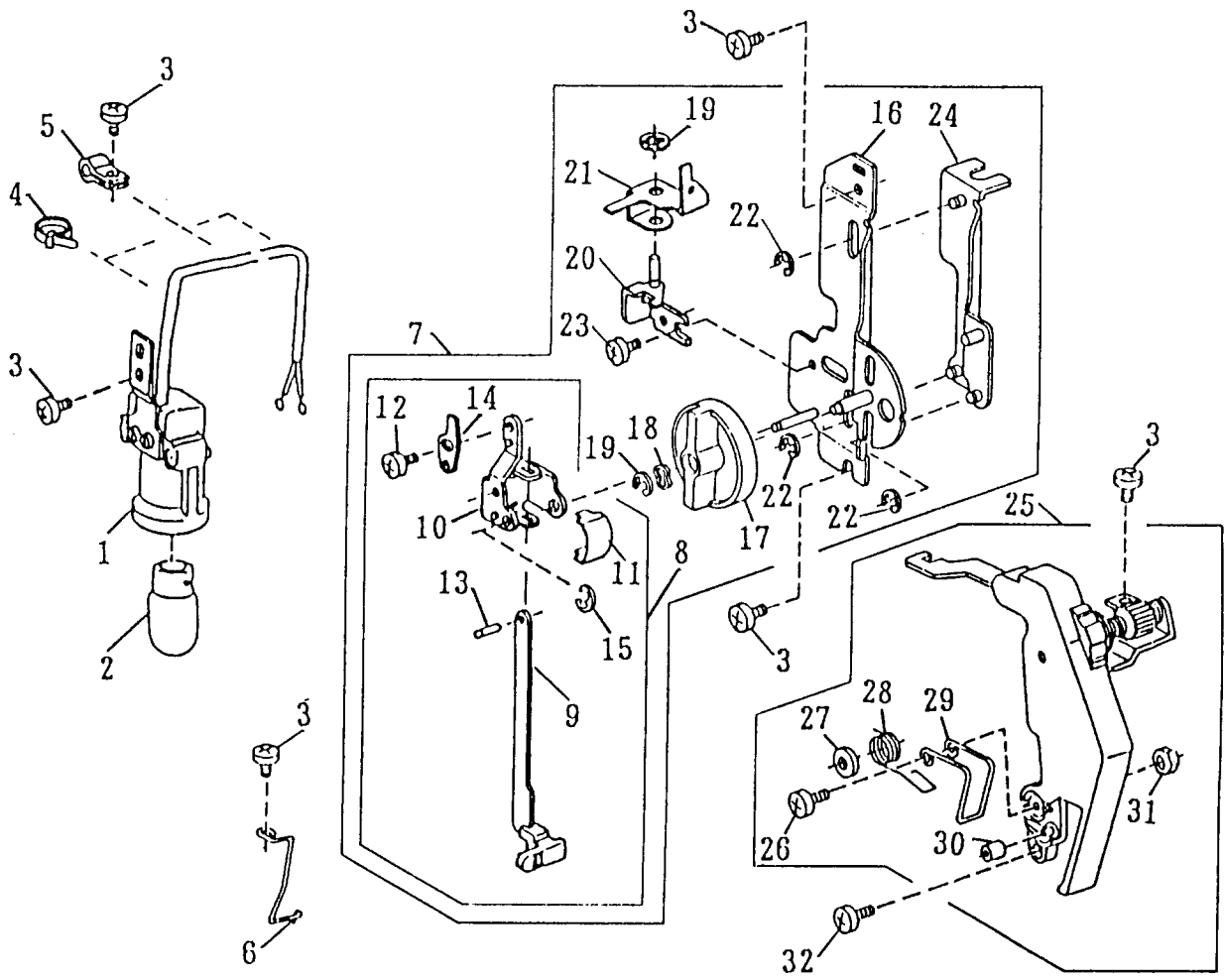
Ref. No.	Part No.	Name
1	751640100	Feed rock shaft unit
2	000104005	Set screw
3	840005003	Feed dog
4	738055008	Center bar
5	000113605	Set screw
6	650612004	Feed adjusting link
7	650085002	Spring
8	000111304	Hexagon socket screw
9	650614017	Rotary hook unit
10	820123006	Hook shaft
11	000038409	Washer
12	652623004	Rotary hook unit
13	627190010	Magnet
14	627191000	Thread guard
15	820374004	Set screw
16	650095005	Hook cover
17	650096006	Hook set plate
18	000107204	Set screw
19	650171006	Positioning plate
20	000070506	Washer
21	000101404	Set screw
22	627192001	Washer
23	625102008	Washer
24	650094004	Hook supporter
25	000081005	Set screw
26	650097007	Feed transfer arm
27	650098008	Washer
28	539061004	Washer
29	000103808	Set screw
30	650099009	Spring
31	650023002	Washer
32	000002105	Snap ring
33	820124007	String
34	820125008	String
35	650172007	Hinge screw
36	650101005	Rod
37	820166001	Ring
38	000111201	Washer
39	000038502	Washer
40	650078002	Bushing
41	753183025	Feed lifting cam
42	686035008	Spring
43	650076000	Lower shaft timing wheel
44	625118007	Ring
45	625120105	Feed cam
46	627207000	Spring
47	650074008	Ring
48	000121606	Set screw
49	686613006	Lower shaft unit
50	820161006	Pin
51	650079003	Bushing



Ref. No.	Part No.	Name
1	650156005	Zigzag front rod
2	000002105	Snap ring
3	686618001	Zigzag arm
4	000107400	Set screw
5	650155004	Zigzag rod
6	652082005	Zigzag adjusting rod
7	650608007	Upper shaft unit
8	-----	-----
9	627184000	Take-Up lever crank
10	000021708	Spring pin
11	102073003	Set screw
12	761052007	Set screw
13	673061003	Bushing
14	673063005	Ring
15	000111304	Hexagon socket screw
16	650060001	Worm gear
17	000111201	Hexagon socket screw
18	000101301	Set screw
19	673062004	Bushing
20	650063004	Timing gear
21	000030205	Snap ring
22	000036706	Washer
23	650609503	Balance wheel unit
24	650064500	Balance wheel
25	650065006	Clutch pin
26	650066007	Spring
27	650067503	Clutch knob
28	650068009	Spring
29	000107307	Set screw
30	000036201	Washer
31	650174009	Washer
32	810346006	Set screw
33	650070509	Clutch cap



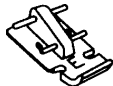
Ref. No.	Part No.	Name
1	654624001	Step up base unit
2	654141009	Step up base
3	753095007	Step up plate
4	654142000	Step up plate
5	000014007	Snap ring
6	000101507	Set screw
7	000101404	Set screw
8	753098000	BII connecting bar
9	000002105	Snap ring
10	654644007	Link base plate unit
11	753117006	Link base plate
12	654140008	BH connecting bar
13	753118007	BII connecting link
14	753619003	Idler unit
15	000002806	Snap ring
16	000081005	Set screw
17	M-2036	Motor unit
18	000115504	Set screw
19	650071005	Tinting belt
20	650166008	Timing belt
21	739503102	Machine socket
22	000060802	Set screw
23	652095001	Belt cover set plate
24	000053008	Binder
25	652624728	Belt cover
26	652190100	Belt cover
27	000101806	Set screw
28	000115607	Set screw
29	000103509	Set plate
30	654086005	Sticker
31	000060857	Nut
32	000101703	Set screw
33	739037007	Cover
34	000107802	Set screw



1 Ref. No.	Part No.	Name
1	655681009	Lamp socket unit
2	000009009	Bulb 240V, 15W, BA15D
3	000101404	Set screw
4	000053008	Binder
5	000188405	Nylon clip
6	652137006	Thread guide
7	654623000	Supporter
8	753626003	Buttonhole lever unit
9	753629109	Buttonhole lever unit
10	753026007	Buttonhole lever supporter
11	753027008	Spring
12	000101105	Set screw
13	000023009	Spring pin
14	753029000	Buttonhole lever adjusting plate
15	000001207	Snap ring
16	654083002	Front base plate
17	826009106	Pressure dial
18	000116103	Washer
19	000014007	Snap ring
20	753023004	Link front base
21	753210000	Link front
22	000002105	Snap ring
23	000081119	Set screw
24	654084003	Pressure adjusting plate
25	654104304	Tension unit
26	000104304	Set screw
27	652039007	Washer
28	652038006	Check spring
29	652037005	Thread guide
30	650043008	Cushion
31	000060857	Nut
32	000101703	Set screw



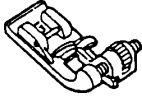
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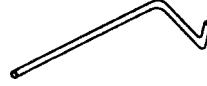
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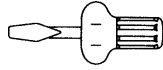
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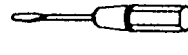
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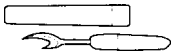
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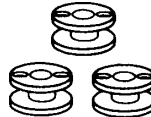
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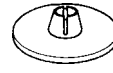
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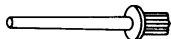
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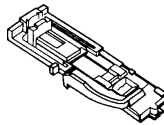
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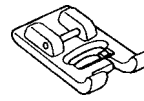
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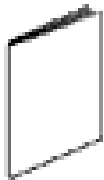
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18



19

Ref. No.	Part No.	Name
1	822801001	Overlock foot
2	823803006	Zipper foot
3	822804118	Satin stitch foot
4	820817015	Blind hemming foot
5	823801015	Straight stitch foot
6	802422002	Quilting guide
7	820827007	Set of needles
8	820832005	Screwdriver (large)
9	647803004	Screwdriver (small)
10	647808009	Seam ripper
11	802424004	Lint brush
12	102261000	Bobbin
13	102403202	Threading felt
14	822019509	Spool holder (small)
15	822020503	Spool holder (large)
16	625031500	Additional spool pin
17	753801004	Buttonhole foot
18	820801016	Buttonhole foot
19	654800531	Instruction book (Norwegian)
	654800553	Instruction book (Swedish)
	654800564	Instruction book (German)
	654800542	Instruction book (Spanish)
	654800209	Instruction book (English)
	654800597	Instruction book (French)